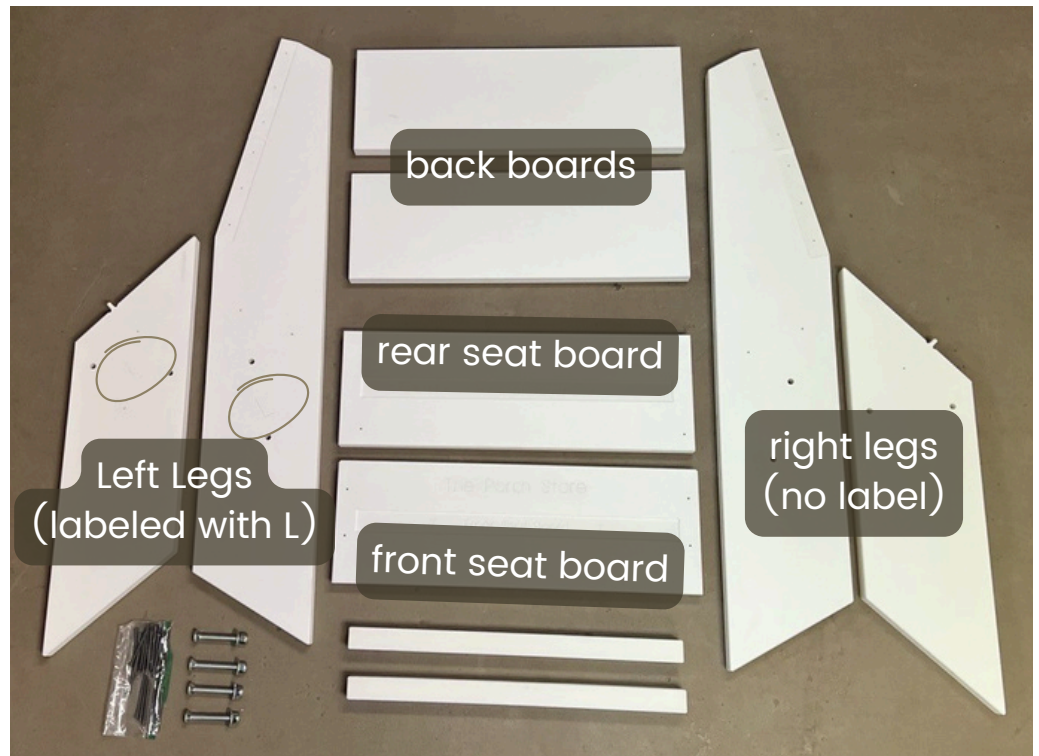


# MODERN PVC CHAIR OR BENCH ASSEMBLY

**You will need a 9/16 wrench OR 9/16 socket and a T20 Screwdriver bit**

## Included:

- (2) Back Boards
- (2) Left Leg Pieces
- (2) Right Leg Pieces
- (1) Rear Seat Board
- (1) Front Seat Board
- (4) Carriage bolts
- (4) Nylon lock nuts
- (4) Washers
- (28 or 30) T20 2-1/2" screws  
(chair vs bench)
- (4) T20 1-5/8" screws



## 1. ATTACH LEFT LEGS

*This step requires 2 of the bolts, nuts and washers, and (2) 1-5/8" screws*

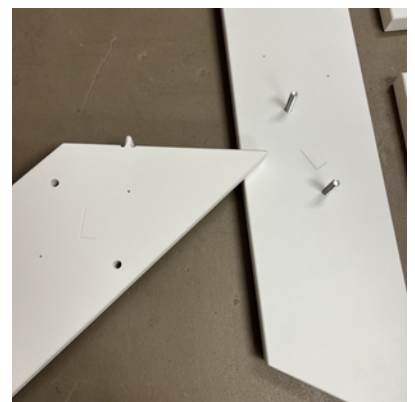
Insert 2 bolts into the larger left leg, aligning the square shank with the square notch.

(make sure rounded end of bolt is on the side without the engraved L).

Place the shorter left leg on top of the larger left leg, aligning the bolts.

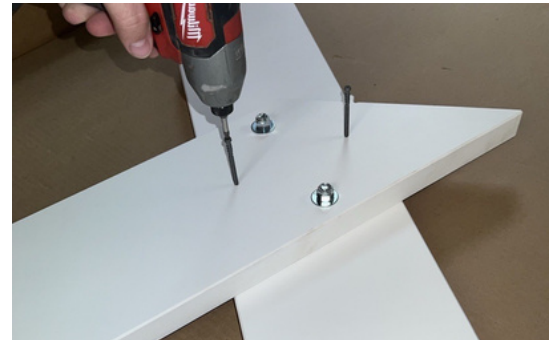
Attach washers and nuts and tighten with a 9/16" wrench.

Tighten until there are 1 to 2 exposed threads:



Finish this step by driving the two shorter screws into the pre-drilled holes.

For these 4 screws only, drive them in deep, bury the heads about  $\frac{1}{4}$ " –  $\frac{3}{8}$ ".



## 2. ATTACH RIGHT LEGS

*This step requires 2 of the bolts, nuts and washers, and (2) 1-5/8" screws*  
Repeat step #1, but with the two leg pieces NOT labeled with an L.

## 3. PREPARE SEAT BOARDS

*this step requires 6-8 of the 2-1/2" screws*



Using pre-drilled holes, fasten one stiffener per seat board with screws. Make sure the rounded corners are facing out. (If installing Bench as opposed to Chair – 8 screws will be used).

## 4. ATTACH SEAT BOARDS

*This step requires 10 of the 2-1/2" screws*

Screw down the rear seat board first (the board with only two holes), using two full length screws vertically.

Attach two screws horizontally in both ends of rear seat board.





Screw down the front seat board second (the one with four holes), using four full length screws vertically.

## 5. ATTACH BACK BOARDS

*this step requires 12 of the 2-1/2" screws*



Screw down the back boards by attaching 3 on each side of each board through pre-drilled holes.

The top back board has an engraving of THE PORCH STORE.

## 6. ENJOY!

